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## DESCRIPTION

### Detector of Absolute Rotation Angle and Torque

#### 5 Technical Field

The present invention relates to a detector, mounted to a torsion bar, for detecting an absolute rotation angle and torque simultaneously. The detector of the present invention is used in a power steering of cars.

#### 10 Background Art

Fig. 6 shows a conventional detector of a rotation angle and torque. Gear 18 is mounted to an input shaft (not shown) of a torsion bar. Gear 21 engaging with gear 18 includes round-shaped code plate 20 having numbers of magnetic poles. Code plate 20 rotates following the rotation of the input shaft.

15 Detecting element 22 of magnetism counts the number of poles rotating, thereby detecting a rotation angle of the input shaft. Gear 42 is mounted to an output shaft (not shown) of the torsion bar, and detects a rotation angle of the output shaft in the same manner as discussed above. When torque works to the torsion bar, thereby producing torsion on the shaft, a comparison of rotation

20 angles between the input shaft and the output shaft will detect the torque.

However, a more accurate rotation angle requires code plate 20 to have greater numbers of poles, so that the dimensions of the detector will become greater. Placement of detecting elements 22 in a radius direction on code plate 20 will also enlarge the detector. The conventional detector discussed above

25 cannot detect an absolute rotation angle.

ATTACHMENT B

### Disclosure of the Invention

A detector of the present invention comprises the following elements:

a torsion-bar unit including an input shaft, an output shaft, and a torsion bar;

5 a first gear coupled to the input shaft;

gear A engaging with the first gear;

a first detecting section, placed at the center of gear A, for detecting an absolute rotation angle;

a second gear coupled to the output shaft;

10 gear B engaging with the second gear; and

a second detecting section, placed at the center of gear B, for detecting an absolute angle.

### Brief Description of the Drawings

15 Fig. 1 shows a structure of a detector of an absolute rotation angle and torque in accordance with an exemplary embodiment of the present invention.

Fig. 2 shows schematically how to find an absolute rotation angle.

Fig. 3 shows schematically how to find a torsion angle.

Fig. 4 shows a block diagram of a detector in accordance with an  
20 exemplary embodiment of the present invention.

Fig. 5 shows schematically how to correct an error.

Fig. 6 shows a conventional detector of a rotation angle and torque.

### Detailed Description of Preferred Embodiments

25 An exemplary embodiment of the present invention is demonstrated hereinafter with reference to the accompanying drawings.

Fig. 1 shows a structure of a detector of an absolute rotation angle and

torque in accordance with an exemplary embodiment of the present invention. A torsion-bar unit is formed of input shaft 2, torsion bar 5 and output shaft 4, and those elements are made of the same rigid body and placed concentrically. First gear 1 and second gear 3 are coupled to input shaft 2 and output shaft 4 respectively. First gear 1 engages with gear A6, and second gear 3 engages with gear B7. Gear A6 has first magnet 8 at its center, and gear B7 has second magnet 9 at its center. First magnet 8 and second magnet 9 are magnetized in one pole pair. Board 12 has first detecting element 10 of magnetism confronting first magnet 8, and board 13 has second detecting element 11 of magnetism confronting second magnet 9. First magnet 8 and first detecting element 10 form a first detecting section of an absolute rotation angle. Second magnet 9 and second detecting element 11 form a second detecting section of an absolute rotation angle. First gear 1 and second gear 3 have the same number of teeth "c", gear A6 has the number of teeth "a", and gear B7 has the number of teeth "b" ( $a \neq b$ ).

Next, an absolute rotation angle of first gear 1 and second gear 3 as well as torque applied to torsion bar 5 are described.

In Fig. 1, rotation of input shaft 2 of the torsion-bar unit entails first gear 1 and gear A6 to rotate. First detecting element 10 detects magnetic field of first magnet 8, thereby calculating an absolute rotation angle of gear A6. Rotation of output shaft 4 entails second gear 3 and gear B7 to rotate. Second detecting element 11 detects magnetic field of second magnet 9, thereby calculating an absolute rotation angle of gear B7.

Fig. 2 depicts a method of calculating an absolute rotation angle. The lateral axis represents absolute rotation angle "z" of first gear 1 and second gear 3. The upper column shows absolute rotation angles "x" and "y" of gear A6 and gear B7 respectively. The lower column shows a difference "x - y" between the

absolute rotation angles of gear A6 and gear B7. As shown in Fig. 2, the difference "x - y" draws a straight line and is uniquely related to absolute rotation angle "z", which can be thus calculated from the difference "x - y".

The ordinate axis of Fig. 3 shows difference T which is found from the  
 5 following equation:  $T = x - y \cdot b/a$

When torsion bar 5 does not have torsion, difference T changes step by step as shown in Fig. 3. If torsion bar 5 produces torsion  $\Delta T$ , difference T changes by  $\Delta T \cdot (c/a)$  with respect to the case where no torsion is produced, so that torsion angle  $\Delta T$  can be calculated. This  $\Delta T \cdot (c/a)$  is added to (x - y)  
 10 shown in Fig. 2, so that a detection accuracy of absolute rotation angle "z" can be improved. Torque can be calculated using torsion angle  $\Delta T$ . When torsion angle  $\Delta T$  exceeds a given allowance, the detector determines that an abnormality occurs and gives a warning.

An absolute rotation angle and torque can be also detected in the  
 15 condition of gear A6 and gear B7 having the same number of teeth, and first gear 1 has the number of teeth different from that of second gear 3.

As shown in Fig. 4, first detecting element 10 and second detecting element 11 are coupled to CPU 14, to which non-volatile memory EEPROM 15 is also coupled. On the other hand, CPU 14 is coupled to master CPU 17 via  
 20 serial communication line 16 in order to output an absolute rotation angle and torque calculated by CPU 14.

It is desirable to mount gear A6 and gear B7 with respective positions of zero-rotation angle of both the gears being agreed with each other; however, it requires so elaborate work that the following correction of zero-rotation angle  
 25 takes the place of the work: Gear A6 and gear B7 are mounted to the torsion-bar unit, then an initial absolute rotation angle of gear A6 is calculated using a signal supplied from first detecting element 10, and that of gear B7 is

calculated using a signal supplied from second detecting element 11. Those angles calculated are stored in EEPROM 15, and every time the power is turned on, the angles are read from EEPROM 15. A rotation angle starting from each one those initial absolute rotation angles is defined as respective absolute rotation angles of gear A6 and gear B7.

Further as shown in Fig. 5, absolute rotation angles (shown in solid lines) calculated by the detecting elements include errors due to a variety of factors with respect to respective correct absolute rotation angles (shown in broken lines), so that the following correction is provided: Gear A6 and gear B7 are mounted to the torsion-bar unit, then input shaft 2 is rotated with high accuracy, thereby obtaining a correction angle that is a difference between the correct absolute rotation angles and the absolute rotation angles of gear A6 and gear B7 calculated by the detecting elements. This correction angle is stored in EEPROM 15, and every time the power is turned on, this correction angle is read and added to the angles calculated by the detecting elements, so that an absolute rotation angle approximating to the correct one is obtainable.

### **Industrial Applicability**

The detector of an absolute rotation angle and torque is suited to a power steering of cars.